	. 1	Receiv	ving Repo	ort		
	ate: <u> </u>	<u> </u>	Batch Dart I		2084 3594	
Packing Slip: Invoice: Receipt:	Yes No No Cash Cr	W SI Q	elease Note A /aybill Attache nipment Comp C6 Inspection /ork Order	ed: Ye plete: Ye	es No	
Discrepancies Part		Quantity	Quantity	Quantity	Quantity	Comments
Number	Description	Ordered	Received	Returned	Short	
		Initials	of receiver	(if shipment	OK) Level	12
Production/Ad Date Received/Cos	11/3/8	÷.			Locati	on

H:\FORMS\Purchasing\approved purch\RECREPORT Rev.D

Purchase Order Receipt Listing

Tuesday, March 08, 2011 1:58:07 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13594 Receipt Dates from 3/8/2011 to 3/8/2011 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty		Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vei	ndor Nam	e VC-l	MAR001 Marm	non/Keystone Canada Ltd.							+ 4 - 1 × 1
PO13594	1		M6061T6T0.500W	•	3/7/2011	3/8/2011	204.0000	\$2.20	0.0000	0	\$448.80
			58			*	216.00			^	
CAD	No		6061-T6 RD Tube	f	204.0000	DESJ02		\$448.80	0.0000	0	
			.500 x.058W 117084		2160	v					
									Total Received (Quantity:	204.0000
			•					Tota	Qty to Inspect (P	O U/M):	0.0000
									Total Reject (Quantity:	0.0000
									Total Receip	ot Value:	\$448.80
								To	tal Balance Due (Duantity:	0.0000



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

TEL. 514/527-9153 FAX. 450/641-4357

PAGE..: 1

Order : 1099036 Date..: 03/04/2011

PACKING SLIP

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

HIP VIA ST OVERLAND #	F.O.B. BOUCHERVILLE	SALESPER G. Dulud	2SON <u>YO</u> le 13	UR ORDER NO.
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
	Fax all papers to Linda Lacelle 613-632-1053 rev:	01/11 GD		
204 /FT	ALUMINUM SMLS TUBE ATS	1 16 17	12/FT 192/FT 204/FT	
	•	fe	4/3/5	
	,			

N	ο.	0	f	₿	d1	s/	P	i	e	ce	s	
---	----	---	---	---	----	----	---	---	---	----	---	--

1 / 0

Total Weight....:

19

.01/23/2007 From: MARMON/KEYSTONE

M/K OR:

INIT .:

OR.REF:

SLSPRS:

C.P.O. MN4647

C PART:

KAISER CHANDLER

QP 026A

CERTIFICATION and PHYSICAL TEST RESULTS

These results are for

MARMON/KEYSTONE CORP

Mill Number

175-47470.

Purchase Order No 60-25782-002

To:

Alloy

6061

Temper..... **T6** Part No, Item No, Commodity No or Inventory No

Size Description.

.500" OD X .058" WALL

Specification(s).

WW-T-700/6F ASTM B210-04 AMS 4082N

Additional procedures as called for on Specification:

WE TAKE EXCEPTION TO PARA, 5.2.1, Per AMS 4082N, WAS NOT OILED.

MAX 0.8 0.7 0.40 0.15 1.2 0.35 0.25 0.15 Total 0.15	Total 0.15
Actuals SI Fe Cu Mn Mg Cr Ni Zn Ti Others	
	Others Al
0.59 0.36 0.23 0.04 0.94 0.09 0.07 0.02	
	1
Each 0.05	Each 0.05 Remainder
Total 0.15	1 !

^{*} For WW-T-700/4 specification, maximum Si plus Fe is .45%.

[&]quot; 1100 Alloy Max Si + Fe is 0.95 %

al Properties			
emp Yield PSI	Ultimate PSI	Elongation %	
43,300	47,600	13	
42,100	46,800	14	
42,600	46,400	14	
	amp Yield PSI 43,300 42,100	amp Yield PSI Ultimate PSI 43,300 47,600 42,100 46,800	

G. C. 5121178050

Domestic Meit Source Made In USA

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description; and that samples representative of the material met the composition limits and had the mechanical properties as indicated.

Date

12/15/2006

Jesse Torres Senior Quality Tech.

CartAct

AT 734 .5.058



CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBI	ER:	CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION	ON:			
60-8143-1		AT/.5.058/734	Seamless Tube/F	Seamless Tube/Pipe			
KAISER ORDER NUMBER: LINE ITEM:		SHIP DATE	SHIP DATE: KAISER LOT NUMBER: AL		TEMPER:		
204128	001	10/28/2009	F00006343	6061	Т6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAWDAF/THKNS:	WIDTH:	LENGTH:		
691.000 LB	806.000 F	PCS 203279	1		12.000 FT		
SHIP TO:			SOLD TO:				
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA				

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI).	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F00006343	0001	1	47.4	44.0	12.0	N/A	N/A	N/A
F00006343	0002	1	48.3	44.9	12.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	·Mg	'Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	АИ	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D67559	.64	.30	.22	.05	.96	.07	.04	.02	.00	.00	.00	.00	.02

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

MARMON / KEYSTONE

Q.C. REVIEWED

INITIAI

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Kaiser Order Number: 204128

Line Item: 001

 $OTOZ/G/T \times /6TOSA \times O667000 \times STEGOOOOJ \times TGOGG-$

-840. -009: -S.T.Y



Best in Class

CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

hristopher of Hancia

Page 2 of 2

Plant Serial: 00005480

Q. C. REVIEWEDm: 001



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13594

Purchase Order Date 3/3/2011 PO Print Date 3/3/2011

Page Number 1 of 1

Order From:

VC-MAR001

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

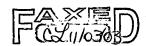
Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



Ship Method **Unit Price** Extended Description/ Req Date/ Req Qty/ Line Nbr Reference Price Mfg ID Taxable Unit of Measure Revision ID Vendor Part Number \$2.2000 \$448.80 M6061T6T0.500W.058 6061-T6 RD Tube .500 3/7/2011 204.00 TST ground x.058W Yes

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62

TUBING PER

WW-T-700/6 OR AMS 4080 OR AMS 4082

OR QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$448.80

MATERIAL CERTIFICATION REQ'D UPON DELIVERY





No substitution or deviation without consent.

Certificate of Conformity or Material

Change Nbr:

Change Date: 3/3/2011

Certification required when applicable



PAGE.:

Date.: 3/03/11

Quotation number.: 1-605107

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357 E-mail: gdulude@mkcdn.com

Territory: 16A

Telephone: 613 632 9577

Fax....: 613 632 1053

ATTN.: Sold To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

CHANTAL LAVOIE

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

F.O.B

Your Reference No.

TST OVERLAND #222212

BOUCHERVILLE

Salesperson

G. Dulude

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

SOUMISSION/QUOTATION

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written noncancellable order to accept this quotation.

Nous your remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livrai Days	son Prix Pricing	3
ne - 1	ALUMINUM SMLS TUBE T6 DRAWN B-210			
204 FT	ATS .500 .058 D6061	1	2.200/FT	448.80
216 FT	stock en 1grs de 12'			
	Nous n'avons pas de tube carre en aluminio	um.		
	Energy Surcharge			12.81

Taxes applicables: En sus/ All applicable taxes Extra: Tarifs douaniers/ Duty	Montant total/ Total Amount:	461.61
Les prix soumis sont en fonds canadiens sauf si precise autrement/	Poids total/ Total weight:	19.4 lbs

•				
M4130NT1.000W.120	1.828736842	0	15.84	12
M4140N-B1.500X1.5000	1.155	0	14.76	6
M6061T6A.750W0.625	1	0	0	0
M6061T6A1.000W.125	18.88032159	0	49.00474264	0
M6061T6B0.250X06.000	14.06836842	0	18.448	12
M6061T6B0.375X00.750	3.873942105	0	18.1471	12
M6061T6B0.375X02.000	1.481231579	0	21.8023	6
M6061T6B0.375X03.000	0.377878947	0	9.5	6
M6061T6B0.500X02.000	3.410557895	0	27.2834	10
M6061T6B0.500X05.000	29.01210526	0	41.7636	12
M6061T6B0.500X06.000	21.61024211	0	40.4384	24
M6061T6B0.625X02.500	6.974568421	0	20.9814	8
M6061T6B0.750X00.250	5.619157895	0	16.5	12
M6061T6B0.750X00.750	6.49820632	0	17.11095	24
M6061T6B0.750X03.000	2.28E-02	0	49.9381	20
M6061T6B00750X00.125	20.37514211	0	118.0243	80
M6061T6B1.000X02.000	16.66269474	0	53.4303	40
M6061T6B1.000X02.500	7.97E-02	0	35.14	12
M6061T6B1.000X04.000	59.24618421	0	51.9007	12
M6061T6B1.000X06.000	2.325987994	0	12	6
M6061T6B1.000X12.000	19.78970526	0	26.819	12
M6061T6B1.000X15.000	4.93	0	29.59	24
M6061T6B1.250X01.250	2.628448947	0	24.48745053	12
M6061T6B1.500X01.250	0.272605258	0	18.72035	12
M6061T6B2.000X01.250	9.05194734	0	34.3055	20
M6061T6B2.000X04.500	2.495783684	0	10.86631	6
M6061T6B2.500X01.500	0.304855789	0	32.68334	12
M6061T6B2.500X03.500	0.919034268	0	8.3	8
M6061T6B30000X01.500	1.109783411	0	19.1289	20
M6061T6H1.000	0.260105263	0	16.464	12
M6061T6R0.625	43.8717	0	34.5	30
M6061T6R0.750	11.00535789	0	46.18984211	40
M6061T6R1.000	1.790926316	0	25.514	12
M6061T6R1.250	0.405255263	0	50.21805	12
M6061T6S.125	6.89740035	0	74.06	96
M6061T6T0.250W.035	1.05E-07	0	15.263158	10
M6061T6T0.3125W.058	16.77384176	0	189.484	100
M6061T6T0.375W.035	8.794183516	0	235.095716	100
- M6061T6T0.500W.058 -1200	90.79842105	0	71.9	80
M6061T6T1.000W.188	28.56362256	0	50.737418	40
M6061T6T1.500W.125	3.026315789	0	29.5	12
M6061T6T1.750W.065	1.956842105	0	31.959	12
M6061T6T3.500W.375	5.368421053	0	8.5	0
M6061T6T5.000W.125	5.757889474	0	24.3754	6
M6061T6TS.000W.125	19.80520526	0	24.3734	6
M6061T6TK4.0X2.0W123	85.33741579	0	134.39009	100
M7075T6B1.000X1.000	0.492284592	0	134.39009	100
14.7 07 3 1 0D 1.000/1.000	U.TJ&4U4JJ4	U	12	10

TRANSMISSION VERIFICATION REPORT

: 03/03/2011 16:28

TIME : 03/03/2011 NAME : FAX : TEL : SER.# : F9N212739

DATE,TIME FAX NO./NAME DURATION PAGE(S) RESULT MODE

03/03 16:28 14506414357 00:00:19 01 OK STANDARD ECM

ospac

Dart Acrospace Ltd. 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13594

Purchase Order Date 3/3/2011 PO Print Date 3/3/2011

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Veudor Phyne

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nor

Buyer

Currency

FOB

0/0

Chantal Lavoic

Requisition Nor

Tax Resale Nbr Terms

Net 30 CAD

10127-2607

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

ÇANADA

Line Nor Reference

Registon ID Vendor Part Number

M6061T6T0.500W.058

Description/

x.058W

Mig ID

500. aduT CR 3T-1608

Req Date/

Taxable Unit of Messure

Req Qty/ Ship Method

204.00 TST ground

Unit Price

\$2,2000

Extended Price

\$448.80

3/7/2011 Yes

ſ

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62

TUBING PER

WW-T-700/6 OR AMS 4080 OR AMS 4082

OR QQ-A-200/8 OR QQ-A-225/8

fO Total:

\$448.80

Mua! Ahistaire 364.

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 3/3/2011

τ0/τ0 3549 MARMON KEYSTONE

498b-1b9-09b

93:80 1102/40/80

FORMULE COMBINEE ET ARRECTEE DE CONNAISSEMENT SEMELE. CONTRAT D'EXPEDITION DE MESSACERIES. ADOPTER PAR LUR CHEMINS DE citée dans la clasification (Canadian Prépai Classification) et porrant cire obleace a porte agreno de génére è buena fre FER QUI ASSINEENT LE TRANSPORT DES MARCHANDISES ET DES MESSACERIES ET QUI SONT SOUS LA RÉPORTURE DE LE REPORTURE DE L'EXPENDITORIE LA RÉPORTE IL DES MARCHANDISES ET DES MESSACERIES ET QUI SONT SOUS LA RÉPORTE DES L'EXPENDITORIES LA RÉPORTE DE L'EXPENDITORIE DE L'EXPENDITORIE DE L'EXPENDITORIE DE L'EXPENDITORIE DE L'EXPENDITORIE DE L'EXPENDITORIE (et lors interesse dans une foncte partie and to tott destine invertications en une partie quelconque de partiers a destination, et tott interesse dans une foracte et soulte manchedités que tout destine sur une partie obtendite entresson et aprella destinations de constance interesson de l'expenditorient élécte su long dans ce décurient.

1. septiment dans le Commission des Tramportes in Canada, sitinat l'évédanteure generale namero T.-É du le reviere 1965.

2. septiment une service des cambinessent cités dans, on impasse par les dans la primité de dessin de fer de des despites de canada de constitue de constitue de canada de constitue et de l'experiment une partie de canada de constitue de constitue de canada de constitue de constit

DART AEROSPACE LTD 1270 ABERDEEN STREET

PAGE . : 290 Chemin du Tremblay Boucherville J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

Shipping date...: 03/04/2011
Name of Carriex...: TST OVERLAND #222212
F.O.B........ BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADDITIES BY PAIL FRENCHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION SSUED AT SHIPPING REQUEST.
It is mitually agreed, se to each carrier of all or say of sald goods over all or any portion of said words to destination, and as to each purp of an any time therefore the properties of said which is the come and creditions (which are keeply incorporated by reference and have the same three and these said the same were fully and specifically set forth british.

1. supervised by the board of transport commission for Canadia by Centered Order No. T.S. dated February 1, 1965 are forth in the Canadian dright Classification and also available as all resisting agency stations and regulations moder carrier's poster of the hill of laddage as dated in our prescribed by the regulations at approved by the board of the prescribed by the regulations at a provided by the said goods are carried by a smoote carrier or a result of the said goods are carried by a smoote carrier or a result of the said goods are carried by the regulations at along the carrier or a result of the said goods are carried by the regulations at along the said and adjusted or the said goods are carried by the regulations at along the said and a said goods are carried by the regulations at a story to the said and the said provided by the said the said said and the said or carried by a carrier of the said said and which are agreed in by the shapper and accepted for himself and his assigns.

Telephone....: 613 632 5200

ductomer Arder /

13594

Total total a continue section of the continue section	HAWKESBURY ON CAN K6A 1K7		Customer order.				
Per 101/11 GD 21-ALIMINUM SMLS TIME ANS 500 .038 COUNTY .0517870.500M.OSS Rev: COUNTY .0517870.500M.OSS Rev: Agent rec cating and this at less bloss d-conne. Agent rec cating and this at less bloss d-conne. Agent rec cating and this at less bloss d-conne. All Though du voltatien/For catrier's use Ansected on the deal voltatien/For catrier's use Ansected of the property of catrier's use of the property of catrier's use Ansected of the property of catrier's use Ansected of the property of catrier's use of the property of catrier's use of the property of catrier's use of the property of the property of catrier's use of the property of the	Description du chargement et marques speciales/Description of shipments ar	i special marks Poids/Weight	Pieces/PCS	Si les frais sont psyables d'advance sorire qu estamper lel: / If charges are to be prepaid write or stamp hore:			
APR . 500 . 0.58 pt. 500 . 0.58 pt. 201 pt. 20	Fax all papers to Linda Lacelle 613-633	-1053 rev:01/11 GD		Collect			
EM Country of Oxigin: USA NTB: 275-47470 Country of Oxigin: USA NTB: P0006343	03/04/2011 204 FT	ev:	19.4 F	Recu/Received \$			
PM:/Per. A l'usage du voiturier/for carrier's use Avecte at on a debt Advance and or beyond \$ Divars/Mise. \$ Suppl. Piece / Suppl. Piece / Suppl. Piece	TA Comptry of Origin: USA HT#: 1	5-47470	16 n	trit etre credité aux frais sur les bians el-contre,			
A l'usage du voitutient/For carrier's use Austrea et on Au debt Advance and er trayout \$ Divers/Mile. \$ Suppl. Plear / Suppl. Plear / Suppl. Plear / Suppl. Value \$ Total/Total \$ L'expediteur inscrit le montant (P.S.L.) Mentant/Amount \$ P Finis/Fee 3 S L Total/Total \$ L S L S L Total/Total \$ Nomber of series large please. S) Is seriel Y ougo indicate le voices soul. Where required by motif shaper must complete the following. S) Is seriel Total/ Total to voices soul. Where required by motif shaper must complete the following. Total total Your discount of complete remains and the following. Total total Your discount of complete remains and the following. Total total weight Number of series large please. S) Is seriel Total/ total or voices a squared of the per must complete the following. Total total weight Number of series large please. Total Total Total or voices discount of the voices and total or voices and total or voices and total complete number Number of series large please. Number of series large please. Number of series large please. Total total total weight Number of series large please. 1.9 LB							
Advance and or buyend \$ Divers / Adis. \$ Divers / Adis. \$ Suppl. Price o \$ Suppl. Value \$ Total / Total \$ L'expediteur inscrit le montant (P.S.L.) Montant/Amount \$ P Frain Fee S S L Total/Total \$ L S Lover pediteur inscrit le montant (P.S.L.) Montant/Amount \$ P Frain Fee S S L Total/Total \$ L S L S L Total/Total \$ L Dimensional Valuation / Valuation / Valuation Valuation Number of serin large pleas. Si la tantiff l'outgo indiquet le volume total / Whore required by swift shaper must complete the following. Dimensional Valuation / Valuation			<u>F</u>				
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, i	Expeditour/ Shippor	Agent/ Transport		Signature du chont/Customer			



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153

FAX. 450/641-4357

PAGE..: 1 Order: 1099036 Date..: 03/04/2011

PACKING SLIP

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

MAWKESBURY ON CAN K6A 1K7

HIP V	/IA /ERLAND #:	F.O.B. 222212 BOUCHERVILLE	<u>SALESPE</u> G. Duluc	RSON YOU le 135	R ORDER NO. 94
	rdered	Description	Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to Linda Lacelle 613-632-10	53 rev: 01/11 GD		
i	204 /FT :	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0.500W.058 HT#: 175-4 HT#: F0000	17470 1 16343 16 Total 17	192/FT	

No. of Bdls/Pieces	. O 7,	φ£	Bdls/Pieces
--------------------	--------	----	-------------

1 / 0

Total Weight....:

19

450-641-2153

MARMON/KEYSTONE

PAGE 03/05

∞ 500− .U5**8-** -DbUb1 * 1/5-4/4/U * UUU500U * MN464/ * 2/15/200/

01/23/2007 From: MARMON/KEYSTONE

To:

OR.REF:

M/K OR:

TNIT.:

SLSPRS:

C.P.O. MN4647

C PART:

KAISER CHANDLER

BOX 5011 #77 W

QP 026A

CERTIFICATION and PHYSICAL TEST RESULTS

MARMON/KEYSTONE CORP

Mill Number

175-47470.

Purchase Order No 60-25782-002

Alley

6061

Temper..... T6

Part No, Item No, Commodity No or Inventory No Size Description.

These results are for

.LIAW "830, X GO "003.

Specification(s).

WW-T-700/6F ASTM B210-04 AMS 4082N

Additional procedures as called for on Specification:

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.

Limits	Chemics	Compo	sition	Per Aluminus	m Standarda	and Data	2003				
	0.40		0.15	<u> </u>	Q.8	0.04			-	Ea 0.05	Planning
	0.8	0.7	0.40	0.15	1.2	0.35		0.25	0.15	Total 0.15	1
MAX Actuals		Fe	Cu	Mn	Mg	Cr	Ni	Zn	रा	Othern	A
	0.59	0.36	0.23	0.04	0.94	0.09		0.07	0.02		
		İ		1				ļ		Each 0.0	Remainde
										Total 0.15	;
			•				, ,	Î		İ	1
				}		}		1			
				1		•				1	

" 1100 Alloy Max SI + Fe is 0.85 % * For WW-T-700/4 specification, maximum Si plus Fe is .45%.

,	Mechanical	Properties		
	Lot # \ Temp	Yield PSI	Unimate PSI	Bongation %
	47470 A\T6	43,300	47,600	13
	47470 B\T6	42,100	48,800	14
	10100 6000	42 600	46,400	14

<u>c. p. 512113039</u>

Domestic Melt Source Made In USA

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements described herein, including any apacifications forming a part of the description; and that samples representative of the material met the composition limits and had the mechanical properties as indicated.

Date 12/15/2006

Jerse Torres. Senior Quality Tech.

CertAct

AT ,5,058 734



450-641-2153



CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC

6573 W. WILLIS ROAD

USTOMER PO NUMBI	ER: CUSTO	MER PART NUMBER:	PRODUCT DESCRIPTION			
0-8143-1	i i	.058/734	Seamless Tube/Pi	pe	a	
ISER ORDER NUMB	ER: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
	001	10/28/2009	F00006343	6061	T6	
14128 EIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
91.000 LB	606.000 PCS	203279			12.000 FT	
			SOLD TO:			
9HIPTO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE DASH	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG®	Hardness	CON% LACS	BEND	اً
F00006343 0001	. 1	47.4 48.3	44.0 44.9	12.0 12.5	A\N A\N	N/A N/A	N/A N/A	

Chemical Composition (wt%), Aluminum Remainder

		-		•	•	•	•							
LIMITS	81	Fa	Cu	Mn	Мд	C±	Zn	Ti	ф	Bi	なた	Ēa.	Tot	
Moximum Minimum	0.80	0.70	0.40 0.15	0.15	0.80	0.04	0,00	0.00	AN AN 00	NA NA .00			0.15 0.00 .02	
D67559	. 64	. 30	,22	.05	. 96	. 07	. 04	.02	.00	.00	. • •			

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @ AMS-4082P ASTM-B210-04 WW+T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F, WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

MARMON / KEYSTONE O.C. REVIEWED INITIA

CERTIFICATION

Kaiser Aluminum Fabriceted Products, LLC ('Raiser') hereby certifies that metal shipped under this order has halser Minimum rapricated Products, Die ("Raiser") nathrny certifies that metal shipped under this order had been inspected and tested and found in conformance with the applicable specifications forming a part of the been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Raiser's general terms accorditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Kaiser Order Number: 204128

Linc Item: 001

hristophen & Barcia

KAISER ALUMINUM FABRICATED PRODUCTS

450-641-2153

Bestin

CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00005480

Christophen & Barcia

Page 2 of

Q. C. REVIEWEDM: OOL

TST Overland Express

P.O. Box 3030, Station A, Mississauga, Ontario LSA 353 G.S.T.# 144612488 Overland Western International Inc.(CTEA) 3091 Rockefeller Avenue, Cleveland, Ohio 44115-3611

Carrier Code Code du Transp. 2153



Signature Copy - Copie de Signature

L/H Trailer - Unite Route P/U Trailer- Unite Cuell Division of TST Solutions L.P. Une division de 7ST Solutions L.P. DUNS No. 242148401 (OVLD) 13594 3 4 1099036 Bill of Lading No.- N°Connaissement
Shipper - Expéditeur Purchase Order No. - N° de Commande Manifest From - Manifest de Consignee - Consignataire MTL MTL 0 MARMON KEYSTONE LTD DART AEROSPACE LTD .00 290 CHEMIN DU TREMBLAY 1270 ABERDEEN STREET Declared Value - Valeur déclarée Type - Genre | %Trir. - %Remi. Page BOUCHERVILLE, PQ J4B 5X9 HAWKESBURY, ON K6A 1K7 STD 01 BIII To - Facturer à Origin Carrier - Premier Transporteur Beyond Carrier - Transporteur subs. D.J O/C Pro No. - Nº Facture P/T Charges - Frais Weight - Polds Rate - Taux Pieces - Colls H.M. Description 19 COLLECT BDL ALUMINUM SMLS TUBE 1 TUBES/STEEL TUBES RECOUVRIR EN TOUT TEMPS TARP AT ALL TIMES COLLECT FUEL SURCHARGE Printed on 03/04/2011 @ 18:53 ** COLLECT ** Total Charges Frais totaux Total Weight. Poids total GST# 144612488 COLLECT 19 Any loss or damage must be noted on pro bill at time of deliw otherwise consignee's signature will constitute clear receipt. C.O.D. Total P.S.L. Chè S/W INTACT Toutes pertes du dommages doivent être notés sur le connais-sement au moment de la livraison, autrement la signature du consignature constituera un recu final YES NO Au transporteur suivant - Frais à protége Terms: Net 7 Days, Overdue Balance Subject to Interest Charges Conditions:7 Jours, compte en Souffrance Sujet à Intérêts X
Received in Apparent Good Order- Reçu sans Avaire Apparente
Date Time In

Unit - Unité

Driver-Chauffeur